

Date: Thursday, 21/08/2008 5:12:19 PM
 User: Julie Lecocq

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|-------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : 350 SADDLE |
| Job Number | : 41555 | | |
| Estimate Number | : 12451 | | |
| P.O. Number | : | Part Number | : D35001 |
| This Issue | : 21/08/2008 S.O. No. : | Drawing Number | : D3500 REV C |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : MACHINED PARTS | Drawing Revision | : C |
| Previous Run | : 36016 | Material | : |
| Written By | : | Due Date | : 30/09/2008 Qty: 12 Um: Each |
| Checked & Approved By | : <u>JLD 08.8.22</u> | | |
| Comment | : Est Rev:A New Issue 06-06-15 JLM | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----------|---------------|
| 1.0 | D6102013 | Saddle Billet |
|-----|----------|---------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)
 6061-T6 7.0x6.5x2.0 ~~B35951X5~~
 350 Saddle Billet
 Batch: B35605X10

PTD

| | | |
|-----|-------|--------------------------------|
| 2.0 | HAAS1 | HAAS CNC VERTICAL MACHINING #1 |
|-----|-------|--------------------------------|



Comment: HAAS CNC VERTICAL MACHINING #1
 Program Batch No. 41555 Double check by: PL

- 1-Machine Step No 1 per Folio FA641 and inspect per attached Dimension Sheets
- 2-Machine Step No 2 per Folio FA641 and inspect per attached Dimension Sheets
- 3-Machine Step No 3 per Folio FA641 and inspect per attached Dimension Sheets
- 4-Deburr
- 5-Tumble to remove sharp edges.

(14)

DIP 08/09/18 J.L

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DIP 08/09/18 J.L

(14)

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

mk 08/09/19

(14)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: D3500-1 PAR #: 08-024 Fault Category: Prod / Machined Parts NCR: Yes No DQA: DD Date: 08/09/25
 Resolution: _____ Disposition: _____ QA: N/C Closed: DD Date: 08/02/25

| NCR: <u>41555</u> | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|-------------------|----------|--|---|---------------------------------|-------------------------------|-----------------------------|---|-----------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| <u>08/09/17</u> | <u>2</u> | - PAR 08-024 - Saddle was ran at 0 and the 1.585 ± .010 bore came out 1.598 | <u>CP</u> <u>08.09.18</u> <u>pc</u> <u>QSI 042</u> | SCRAP PART REF DS EMAIL | <u>J.L</u> <u>08/09/17</u> | <u>S</u> <u>08/09/02</u> | <u>CP</u> <u>08.09.18</u> <u>pc</u> <u>QSI 042</u> | <u>S</u> <u>08/09/02</u> |
| | | Rt Part ran with out any oil nets. | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:12:19 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SADDLE

Job Number: 41555

Part Number: D35001

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



(14X)

Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M-1

08/09/22

6.0

POWDER COATING

POWDER COATING



(14X)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

1:45
320°
2:15

M-1

08/09/23

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

08.09.23

(14X)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



(14X)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

440

8/9/23

Scp

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/24

Job Completion



u 08.09.24

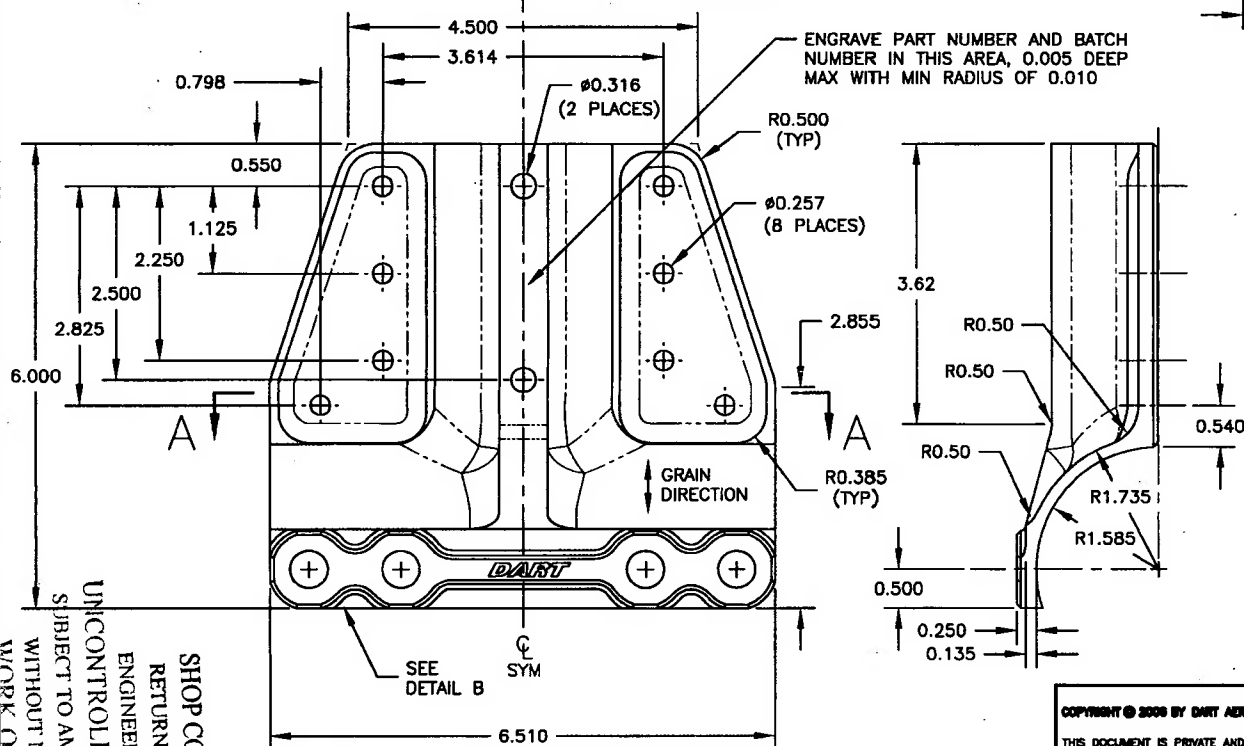
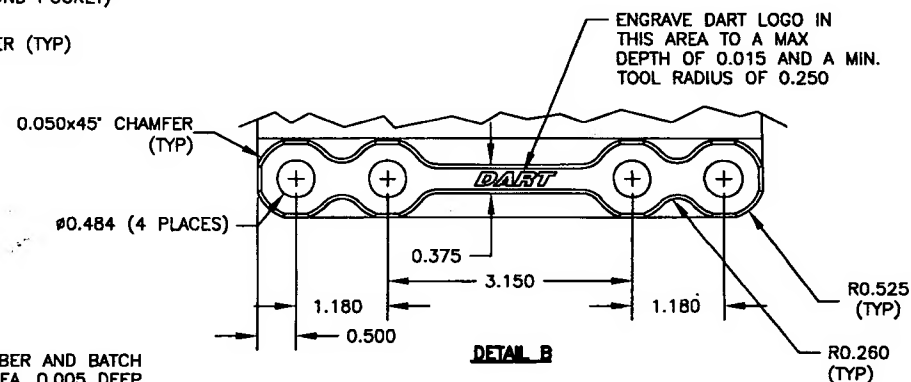
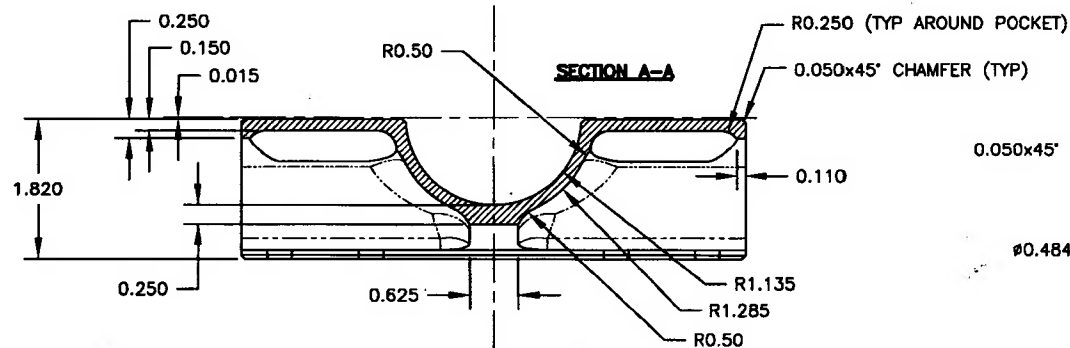
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



D3500-1 SADDLE

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-250/11)
(MAKE FROM D6102-013 SADDLE BILLET, 6061)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1.
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER
DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED

06-68-15 #

| | | |
|--|----------|---|
| C | 06.06.30 | MAT'L NOW 6061-T6/T651 |
| B | 06.05.29 | CHANGE DIMS; MAT'L NOW 7075-T7351 |
| A | 06.04.18 | NEW ISSUE |
| DESIGN | GP | DRAWN BY PH |
| CHECKED | # | APPROVED # |
| DATE | 06.06.30 | TITLE SADDLE |
| DART DART AEROSPACE LTD. WARRICKBURT, ONTARIO, CANADA | | REV. C D3500 SHEET 1 OF 1 SCALE 2:3 |

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DART AEROSPACE LTD.

NO 41555
WORK ORDER
SHOP COPY
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WITHOUT NOTICE

1.698

21 - .065

| | | | |
|------------------------------|---------------|---------------------|---------|
| DART AEROSPACE LTD | | Work Order: | 41555 |
| Description: Saddle | | Part Number: | D3500-1 |
| Inspection Dwg: D3500 | Rev: C | Page 1 of 1 | |

| | | | | Recorded Actual Dimensions | | | | | |
|---------------|--------|---------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | By | Date |
| A | 0.483 | 0.490 | | | 0.485 | 0.485 | 0.487 | | |
| B | 1.175 | 1.185 | | | 1.180 | 1.180 | 1.180 | | |
| C | 3.145 | 3.155 | | | 3.150 | 3.150 | 3.150 | | |
| D | 1.175 | 1.185 | | | 1.180 | 1.180 | 1.180 | | |
| E | 0.365 | 0.385 | | | 0.375 | 0.375 | 0.375 | | |
| F | 0.490 | 0.510 | | | 0.491 | 0.491 | 0.491 | | |
| H | R.470 | R.530 | | | 0.525 | 0.525 | 0.525 | | |
| I | R1.575 | R1.595 | | | 1.586 | 1.586 | 1.586 | | |
| J | 0.240 | 0.260 * | | | 0.242 | 0.242 | 0.242 | | |
| K | 0.490 | 0.510 | | | 0.501 | 0.501 | 0.501 | | |
| L | 3.590 | 3.650 | | | 3.650 | 3.650 | 3.650 | | |
| M | 0.315 | 0.320 | | | 0.319 | 0.319 | 0.319 | | |
| N | 0.256 | 0.262 | | | 0.258 | 0.258 | 0.259 | | |
| O | 6.500 | 6.520 | | | 6.512 | 6.512 | 6.512 | | |
| P | 5.990 | 6.010 | | | 6.001 | 6.001 | 6.001 | | |
| Q | 2.820 | 2.830 | | | 2.825 | 2.825 | 2.825 | | |
| R | 2.495 | 2.505 | | | 2.500 | 2.500 | 2.500 | | |
| S | 2.245 | 2.255 | | | 2.250 | 2.250 | 2.250 | | |
| T | 1.120 | 1.130 | | | 1.125 | 1.125 | 1.125 | | |
| U | 0.540 | 0.560 | | | 0.550 | 0.550 | 0.550 | | |
| V | 0.793 | 0.803 | | | 0.797 | 0.797 | 0.798 | | |
| W | R.240 | R.260 | | | 0.250 | 0.250 | 0.250 | | |
| X | 0.040 | 0.060 | | | 0.058 | 0.058 | 0.058 | | |
| Y | 0.100 | 0.120 | | | 0.110 | 0.110 | 0.115 | | |
| AA | R1.125 | R1.145 | | 1.134 | 1.135 | 1.135 | 1.136 | | |
| AB | R.490 | R.510 | | | 0.500 | 0.500 | 0.500 | | |
| AC | 0.615 | 0.635 | | | 0.635 | 0.635 | 0.635 | | |
| AD | 0.240 | 0.260 | | | 0.253 | 0.253 | 0.253 | | |
| AE | 1.810 | 1.830 | | | 1.819 | 1.819 | 1.820 | | |
| AF | 0.240 | 0.260 | | | 0.250 | 0.250 | 0.250 | | |
| AG | 0.140 | 0.160 | | | 0.149 | 0.149 | 0.149 | | |
| AH | 0.140 | 0.160 | | | 0.153 | 0.153 | 0.153 | | |
| AI | 0.140 | 0.160 x | | | 0.146 | 0.146 | 0.148 | | |
| Accept/Reject | | | | Reject | | | | | |

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| Measured by: | JL |
| Date: | 08/09/17 |

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|-------------|----------|
| Audited by: | gnd |
| Date: | 08/09/19 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A | 06.09.26 | New Issue | EC/KJ | |

[illegible]

15

11

| | | |
|------------------------------|---------------|-----------------------------|
| DART AEROSPACE LTD | | Work Order: 41555 |
| Description: Saddle | | Part Number: D3500-1 |
| Inspection Dwg: D3500 | Rev: C | Page 1 of 1 |

| | | | | Recorded Actual Dimensions | | | | | |
|---------------|--------|--------|----------------|----------------------------|--------|--------|--------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 5 | 6 | 7 | 8 | By | Date |
| A | 0.483 | 0.490 | | 0.4865 | 0.4865 | 0.4865 | 0.487 | | |
| B | 1.175 | 1.185 | | 1.180 | 1.180 | 1.180 | 1.180 | | |
| C | 3.145 | 3.155 | | 3.150 | 3.150 | 3.150 | 3.150 | | |
| D | 1.175 | 1.185 | | 1.180 | 1.180 | 1.180 | 1.180 | | |
| E | 0.365 | 0.385 | | 0.375 | 0.375 | 0.375 | 0.375 | | |
| F | 0.490 | 0.510 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| H | R.470 | R.530 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| I | R1.575 | R1.595 | | 1.585 | 1.5885 | 1.5885 | 1.5885 | | |
| J | 0.240 | 0.260 | | 0.250 | 0.250 | 0.242 | 0.241 | | |
| K | 0.490 | 0.510 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| L | 3.590 | 3.650 | | 3.620 | 3.620 | 3.620 | 3.620 | | |
| M | 0.315 | 0.320 | | 0.320 | 0.320 | 0.320 | 0.320 | | |
| N | 0.256 | 0.262 | | 0.2595 | 0.2595 | 0.2595 | 0.2595 | | |
| O | 6.500 | 6.520 | | 6.511 | 6.511 | 6.511 | 6.511 | | |
| P | 5.990 | 6.010 | | 6.001 | 6.001 | 6.001 | 6.001 | | |
| Q | 2.820 | 2.830 | | 2.825 | 2.825 | 2.825 | 2.825 | | |
| R | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| S | 2.245 | 2.255 | | 2.250 | 2.250 | 2.250 | 2.250 | | |
| T | 1.120 | 1.130 | | 1.125 | 1.125 | 1.125 | 1.125 | | |
| U | 0.540 | 0.560 | | 0.546 | 0.546 | 0.546 | 0.547 | | |
| V | 0.793 | 0.803 | | 0.798 | 0.798 | 0.798 | 0.798 | | |
| W | R.240 | R.260 | | 0.250 | 0.250 | 0.250 | 0.250 | | |
| X | 0.040 | 0.060 | | 0.050 | 0.050 | 0.050 | 0.055 | | |
| Y | 0.100 | 0.120 | | 0.105 | 0.105 | 0.105 | 0.105 | | |
| AA | R1.125 | R1.145 | | 1.135 | 1.135 | 1.1375 | 1.138 | | |
| AB | R.490 | R.510 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| AC | 0.615 | 0.635 | | 0.625 | 0.625 | 0.625 | 0.625 | | |
| AD | 0.240 | 0.260 | | 0.250 | 0.250 | 0.255 | 0.253 | | |
| AE | 1.810 | 1.830 | | 1.820 | 1.820 | 1.820 | 1.820 | | |
| AF | 0.240 | 0.260 | | 0.251 | 0.251 | 0.251 | 0.251 | | |
| AG | 0.140 | 0.160 | | 0.151 | 0.151 | 0.151 | 0.150 | | |
| AH | 0.140 | 0.160 | | 0.150 | 0.150 | 0.150 | 0.150 | | |
| AI | 0.140 | 0.160 | | 0.150 | 0.150 | 0.150 | 0.150 | | |
| Accept/Reject | | | | | | | | | |

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|--------------|----------|
| Measured by: | DTP |
| Date: | 08/09/18 |

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|-------------|----------|
| Audited by: | gm |
| Date: | 08/09/19 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A | 06.09.26 | New Issue | EC/KJ | |

| | | | |
|------------------------------|--|---------------------|--------------------|
| DART AEROSPACE LTD | | Work Order: | 41555 |
| Description: Saddle | | Part Number: | D3500-1 |
| Inspection Dwg: D3500 | | Rev: C | Page 1 of 1 |

| | | | | Recorded Actual Dimensions | | | | | |
|---------------|--------|--------|----------------|----------------------------|--------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 9 | 10 | 11 | 12 | By | Date |
| A | 0.483 | 0.490 | | 0.487 | 0.487 | 0.487 | 0.487 | | |
| B | 1.175 | 1.185 | | 1.180 | 1.180 | 1.180 | 1.180 | | |
| C | 3.145 | 3.155 | | 3.150 | 3.150 | 3.150 | 3.149 | | |
| D | 1.175 | 1.185 | | 1.180 | 1.180 | 1.180 | 1.180 | | |
| E | 0.365 | 0.385 | | 0.375 | 0.375 | 0.375 | 0.375 | | |
| F | 0.490 | 0.510 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| H | R.470 | R.530 | | 0.525 | 0 | | | | |
| I | R1.575 | R1.595 | | 1.588 | 1.5840 | 1.590 | 1.591 | | |
| J | 0.240 | 0.260 | | 0.242 | 0.242 | 0.245 | 0.242 | | |
| K | 0.490 | 0.510 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| L | 3.590 | 3.650 | | 3.620 | 3.620 | 3.620 | 3.620 | | |
| M | 0.315 | 0.320 | | 0.320 | 0.320 | 0.320 | 0.320 | | |
| N | 0.256 | 0.262 | | 0.2595 | 0.259 | 0.259 | 0.259 | | |
| O | 6.500 | 6.520 | | 6.511 | 6.511 | 6.511 | 6.511 | | |
| P | 5.990 | 6.010 | | 6.001 | 6.001 | 6.001 | 6.001 | | |
| Q | 2.820 | 2.830 | | 2.825 | 2.825 | 2.825 | 2.825 | | |
| R | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| S | 2.245 | 2.255 | | 2.250 | 2.250 | 2.250 | 2.250 | | |
| T | 1.120 | 1.130 | | 1.125 | 1.125 | 1.125 | 1.125 | | |
| U | 0.540 | 0.560 | | 0.547 | 0.547 | 0.547 | 0.546 | | |
| V | 0.793 | 0.803 | | 0.798 | 0.798 | 0.798 | 0.798 | | |
| W | R.240 | R.260 | | 0.250 | 0.250 | 0.250 | 0.250 | | |
| X | 0.040 | 0.060 | | 0.055 | 0.055 | 0.055 | 0.055 | | |
| Y | 0.100 | 0.120 | | 0.105 | 0.105 | 0.105 | 0.105 | | |
| | | | | 0 | | | | | |
| AA | R1.125 | R1.145 | | 1.136 | 1.137 | 1.135 | 1.136 | | |
| AB | R.490 | R.510 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| AC | 0.615 | 0.635 | | 0.625 | 0.625 | 0.625 | 0.625 | | |
| AD | 0.240 | 0.260 | | 0.255 | 0.256 | 0.256 | 0.256 | | |
| AE | 1.810 | 1.830 | | 1.820 | 1.820 | 1.820 | 1.820 | | |
| AF | 0.240 | 0.260 | | 0.250 | 0.254 | 0.253 | 0.253 | | |
| AG | 0.140 | 0.160 | | 0.150 | 0.153 | 0.153 | 0.153 | | |
| AH | 0.140 | 0.160 | | 0.150 | 0.150 | 0.150 | 0.150 | | |
| AI | 0.140 | 0.160 | | 0.150 | 0.150 | 0.150 | 0.150 | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|----------|
| Measured by: | DJP |
| Date: | 08/09/18 |

| | |
|-------------|----------|
| Audited by: | mf |
| Date: | 08/09/19 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A | 06.09.26 | New Issue | EC/KJ | |

| | | | |
|------------------------------|--|---------------------|--------------------|
| DART AEROSPACE LTD | | Work Order: | 41555 |
| Description: Saddle | | Part Number: | D3500-1 |
| Inspection Dwg: D3500 | | Rev: C | Page 1 of 1 |

| | | | | Recorded Actual Dimensions | | | | | |
|----------------------|--------|--------|----------------|-----------------------------------|--------|--------|---|----|------|
| Dim | Min | Max | Go/No Go Gauge | 13 | 14 | 15 | 4 | By | Date |
| A | 0.483 | 0.490 | | 0.487 | 0.487 | 0.487 | | | |
| B | 1.175 | 1.185 | | 1.179 | 1.180 | 1.180 | | | |
| C | 3.145 | 3.155 | | 3.151 | 3.150 | 3.150 | | | |
| D | 1.175 | 1.185 | | 1.180 | 1.178 | 1.180 | | | |
| E | 0.365 | 0.385 | | 0.375 | 0.375 | 0.375 | | | |
| F | 0.490 | 0.510 | | 0.500 | 0.501 | 0.501 | | | |
| H | R.470 | R.530 | | | | | | | |
| I | R1.575 | R1.595 | | 1.591 | 1.5855 | 1.5805 | | | |
| J | 0.240 | 0.260 | | 0.242 | 0.2425 | 0.240 | | | |
| K | 0.490 | 0.510 | | 0.500 | 0.498 | 0.499 | | | |
| L | 3.590 | 3.650 | | 3.620 | 3.620 | 3.620 | | | |
| M | 0.315 | 0.320 | | 0.320 | 0.320 | 0.320 | | | |
| N | 0.256 | 0.262 | | 0.259 | 0.259 | 0.259 | | | |
| O | 6.500 | 6.520 | | 6.510 | 6.511 | 6.511 | | | |
| P | 5.990 | 6.010 | | 6.002 | 6.002 | 6.002 | | | |
| Q | 2.820 | 2.830 | | 2.824 | 2.825 | 2.825 | | | |
| R | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | | | |
| S | 2.245 | 2.255 | | 2.248 | 2.250 | 2.250 | | | |
| T | 1.120 | 1.130 | | 1.125 | 1.125 | 1.125 | | | |
| U | 0.540 | 0.560 | | 0.546 | 0.546 | 0.546 | | | |
| V | 0.793 | 0.803 | | 0.798 | 0.798 | 0.798 | | | |
| W | R.240 | R.260 | | 0.250 | 0.250 | 0.250 | | | |
| X | 0.040 | 0.060 | | 0.055 | 0.055 | 0.055 | | | |
| Y | 0.100 | 0.120 | | 0.105 | 0.105 | 0.105 | | | |
| AA | R1.125 | R1.145 | | 1.1365 | 1.138 | 1.1355 | | | |
| AB | R.490 | R.510 | | 0.500 | 0.500 | 0.500 | | | |
| AC | 0.615 | 0.635 | | 0.625 | 0.625 | 0.625 | | | |
| AD | 0.240 | 0.260 | | 0.256 | 0.256 | 0.25 | | | |
| AE | 1.810 | 1.830 | | 1.820 | 1.820 | 1.820 | | | |
| AF | 0.240 | 0.260 | | 0.253 | 0.253 | 0.253 | | | |
| AG | 0.140 | 0.160 | | 0.154 | 0.154 | 0.153 | | | |
| AH | 0.140 | 0.160 | | 0.150 | 0.150 | 0.150 | | | |
| AI | 0.140 | 0.160 | | 0.150 | 0.150 | 0.150 | | | |
| Accept/Reject | | | | | | | | | |

| | |
|---------------------|----------|
| Measured by: | DAP |
| Date: | 08/09/19 |

| | |
|--------------------|----------|
| Audited by: | me |
| Date: | 08/09/19 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A | 06.09.26 | New Issue | EC/KJ | |

Chris Provencal

From: David Shepherd [dshepherd@dartaero.com]
Sent: September 17, 2008 5:19 PM
To: 'Chris Provencal'
Subject: RE: NCR D3500-1

Agree. Scrap part.

David

-----Original Message-----

From: Chris Provencal [mailto:cprovencal@dartaero.com]
Sent: Wednesday, September 17, 2008 2:15 PM
To: 'David Shepherd'
Subject: NCR D3500-1

David,

Qty(1) D3500-1 Saddle (350 saddle): the saddle-to-skidtube bore is over tol (by 0.003"). The wall in that area is in tol (min 0.140" measured, dwg dim is 0.150 nom). However the thickness at the skidtube holes is 0.235" (dwg 0.250" nom), under tol by 0.005". I have no SR to substantiate the strength (was done by test), therefore I think it should be scrapped. Do you concur?

-Chris

No virus found in this incoming message.

Checked by AVG.

Version: 7.5.524 / Virus Database: 270.6.21/1676 - Release Date: 9/17/2008
9:33 AM

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